

**Amendments to the Claims:**

This listing of claims will replace all prior versions and listings of claims in the application.

**Listing of Claims:**

1. (Currently Amended) An injection process for forming a retroreflector including a plurality of prisms each having three reflective optical surfaces oriented as a pyramid wherein all of the plurality of prisms are attached to a common support in the form of flat portion of the reflector, the injection process occurring on a matrix mold having a plurality of prisms that each define a mold cavity, the process comprising the steps of:
  - a) injecting a first layer of plastic on the matrix mold for partially filling up each prism shaped mold cavity to form simultaneously the three reflective optical surfaces free of shrink marks and a first layer of the flat portion up to a predetermined substantially uniform thickness so as to further define a recessed portion corresponding with each said cavity of the prisms; and
  - b) injecting a second layer of plastic in the matrix mold cavity and onto the first layer, the second layer including a prism portion inside the three reflective optical surfaces filling up the recessed portion defined in each cavity of the prisms so that second layer takes the shape of the recessed portion and said second plastic further defines outside the recessed portion a second layer of the [[a]] flat portion on an exterior side of the second-first layer.
2. (Original) The injection process according to claim 1, wherein each prism has a side length larger or equal to 4 mm.
3. (Original) The injection process according to claim 2, wherein each prism has a side length ranging from 4 mm to 8 mm.
4. (Original) The injection process according to claim 1, wherein each prism has a hexagonal shape.
5. (Original) The injection process according to claim 1, wherein each prism has a rectangular shape.

6. (Original) The injection process according to claim 1, wherein each prism has a triangular shape.
7. (Original) The injection process according to claim 1, further comprising the step of injecting an intermediate layer of plastic after step a) and before step b).